



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL NO.1041-TC



CAM COVER HOLDING TOOL USE ON BIG TWIN 1973 TO 1999 SINGLE CAM

PARTS AVAILABLE SEPARATELY

No.	Qty.	Description	Part No.
1	2	HOLD DOWN SCREWS	1041-TC-3
2	1	RISER	1041-TC-2
3	1	RISER SCREW	1096

USE TO HOLD CAM COVER FOR REMOVING OR INSTALLING BUSHING CLAMPS IN VICE OR BRIDGE-PORT MILL. HOLDS CAM COVER FLAT AND KEEPS IT FROM BEING SCRATCHED.

CAUTION: DISCONNECT NEGATIVE CABLE TO BATTERY.

1. Refer to H-D® Service Manual for removal of cam cover.
2. Place cam cover on bench, gasket surface down.
3. Set tool #1041-TC with the raised clamping bar face up towards you, and cam cover positioned as it would be on the bike. Lube and screw in the two hold down screws #1041-TC-3, do not tighten down yet.
4. The bottom left hand hole in the tool should be over the top of the bottom middle cam cover screw hole.
5. Install riser, #1041-TC-2, between the cam cover and tool, lube and install screw #1096 through tool into riser. Use one of the short cam cover mounting screws to hold the cam cover to the riser. Tighten all screws snug. (Do not over tighten)

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! ,SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

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