



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL NO. 39361-69



SPROCKET SHAFT SEAL INSTALLER TOOL
USE TO PRESS OIL SEAL OVER SPROCKET SHAFT INTO CASE.
USE WITH JIMS® TOOL NO. 97225-55
USE ON BIG TWIN - 1969-PRESENT

1. Refer to H-D® Service Manual for seal removal.
2. After checking flywheel end play per H-D® Service Manual, use JIMS® tool No. 97225-55-1 inner screw.
3. Thread onto end of sprocket shaft.
4. Oil threads of tool and outside of seal before installing, place lubed inner seal spacer No. 24002-70 inside seal with lip of seal facing out (away from flywheel for enclosed (wet) primary. For open belt drive (dry) primary, face seal's lip toward flywheel).
5. Slide seal with spacer and tool No. 39361-69 over main body, tool No. 97225-55-1.
6. Slip bearing and washers No. 1047-54, with lubricated bearing between the two washers, over shaft. Oil ID of nut No. 1026B, thread onto shaft with small end of nut facing outwards. Tighten with No. 94660-37A socket until tool bottoms on crankcase.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE THE SEAL! SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"FROM THE TRACK... TO THE STREET!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224
 VISIT US ON THE WEB AT WWW.JIMSUSA.COM



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