



A Division of Thiessen Products, Inc.

## INSTRUCTION SHEET FOR TOOL #6037 ~ #6040

### BILLET SADDLEBAG LATCH COVERS

Personalize Latch  
Covers Available -  
Call JIMS.



\*Refer to H-D® Service Manual for specifications about protecting painted surfaces.\*

**CAUTION:** When removing or installing bag latches do not over tighten hardware.

#### Tools and supplies needed to install latches.

1- Inch lb Torque wrench      1- TORX wrench T15      1- TORX wrench T20      1- Wrench or socket 11/32"  
Blue Loctite, used to install studs No. **6046**

#### PREASSEMBLY

Obtain the 2 studs No. **6046** from the packaging; apply a small drop of blue Loctite to one end of each stud. Install one stud in each latch, threading in until both have bottomed in each hole.

#### See Fig 1

#### REMOVAL

1. Before removing bags, use a T15 TORX driver to remove both the outside screws from both bags latch covers. Save all four screws for reinstalling.
2. Remove one bag from M/C, with it resting (with the inside facing up) on a pad that is about 12" high. Open the lid (should be facing you) with it resting on a pad. Remove the two # T20 TORX screws holding the "check strap". Fold the strap back to gain access to the two T15 TORX screws holding the key lock. Remove both.
3. At the other end of latch you will find a hex nut. Remove it with your 11/32" tool. This is the last nut holding latch cover to bag hinge so hold cover so it will not fall. Save all hardware for installing new latch covers.
4. Repeat lines 1 thru 3 for the other bag latch.

#### ASSEMBLY

1. Match the latch cover you just removed with one of the new latch covers one is for the right side the other is for the left side.
2. Reverse the removal steps for assembly; only before installing screws apply a small amount of blue Loctite to threads of screws and nut.
3. Install all hardware and torque all to 20 in-lbs.



FIG.1

**CAUTION: WEAR SAFETY GLASSES OVER YOUR EYE'S.**  
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