



## INSTRUCTION SHEET FOR PART No.727K



### Compression Release Valves

*Use on performance engines with high compression or large displacement.*

These American made compression release valve have a 10mm x 1.0 thread pitch and are 1-13/16" overall in length. They have a delayed pop-off rate for large displacement engines.

#### Installation:

1. For installation on Twin Cam "A" or "B" engines, use JIMS® No.1169 Compression Release Valve Drilling Guide Fixture.
2. Use JIMS® No.1169-1 10 mm Thread Tap Tool.
3. When installing valves, torque to 12 to 18ft/lbs (16 - 24 Nm)

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE THE PARTS ! SEE JIMS® CATALOG FOR OVER 200 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

*"From the Track... To the Street!"*

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