



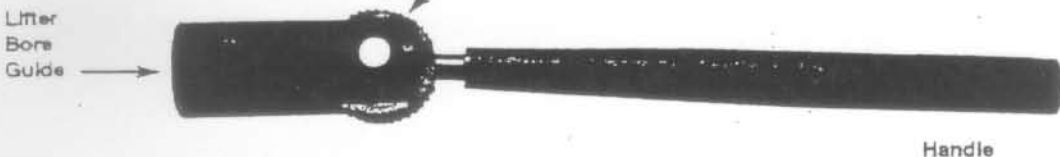
Tappet Block Clearance Tool

#1419

TAPPET BLOCK CLEARANCING CUTTER

Makes clearancing tappet blocks for high-lift cams quick and easy. Removes only the material needed to allow the tappet roller the extra clearance needed for high-lift cams. Simply install pilot with cutter wheel into lifter block, attach handle and move back and forth filing out the unwanted material. No more using small square files that beat up and score the lifter bores. Complete with easy to read instructions. The professional choice is Merch.

M/P #
80-0014



CAUTION: DO NOT USE ON CAST IRON!

EASY TO USE INSTRUCTIONS

- 1- CLEARANCING TAPPET BLOCKS IS ESSENTIAL FOR MAXIMUM ENGINE PERFORMANCE.
- 2- TURN LIFTER UPSIDE DOWN AND LOOK AT LIFTER BORE.
- 3- INSTALL CUTTING TOOL SO CUTTING WHEEL RIDES WHERE THE TAPPET ROLLER RIDES.
- 4- INSTALL HANDLE, GRASP LIFTER BLOCK FIRMLY AND IN A BACK & FORTH MOTION , GENTLY BUT FIRMLY MOVE HANDLE BACK & FORTH.
- 5- REMOVE TOOL AND CHECK CUT EDGES.
- 6- WHEN CUT IS FULL WIDTH OF ROLLER GROOVE YOU ARE DONE, MUST BE FULL WIDTH AND ON BOTH SIDES.
- 7- FOLLOW THE SAME PROCEDURE FOR BOTH TAPPET BLOCKS,
- 8- WASH THOROUGHLY. BLOW DRY, LUBRICATE AND YOU ARE READY TO INSTALL.

WARNING: SAFETY GLASSES MUST BE WORN WHEN USING CUTTING TOOLS!