5-Speed Main Bearing Remover
Use on all 1980-2006 Big Twin 5-Speeds and aftermarket 6 speeds using a 5 speed case

WARNING: Disconnect negative cable to battery.

1. Refer to H-D® Service Manual for specifications on transmission parts removal.
2. Remove transmission side door assembly using JIMS® Tool #2283.
3. Remove main drive gear using JIMS® tool #35316-80.
5. Using press plate #1720-1, installed from the inside of transmission case with the small end through bearing first. Install lubed #1219 bolt, through hole in press plate and receiver. Position receiver on the outside of the transmission case, around bearing bore.
6. Next install bearing #2010, washer #2038 and then lubed nut #2136 onto bolt from outside of case against the receiver cup as shown.
7. Tighten bolt and nut, with 3/4” tools, until bearing is pushed out of case.
9. Install new retaining ring, seals, gaskets, and remainder of parts per H-D® service manual.