



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL No. 1725



STEERING HEAD BEARING RACE INSTALLER. USE ON ALL MODELS. (EXCEPT 2014 TO PRESENT TOURING MODELS) USE TO INSTALL STEERING HEAD RACES INTO FRAME OR NECK CUPS.



PARTS AVAILABLE SEPARATELY

No.	Qty.	Description	Part No.
1	1	TOOL, STUD, FORK RACE INSTALLER	1725-1
2	2	FLANGE NUT	1707-2
3	2	TOOL, CUP, PUSHER INSTALLER	1725-2
4	2	WASHERS	2038
5	1	INSTRUCTION SHEET	1725-IS

1. Refer to H-D® Service Manual to remove fork assembly.
2. Use JIMS® tools No. 2232, 2388 and 33416-80 to remove steering head bearing races.
3. Position bearing race over the top of neck with cup side facing away from neck bore. Lube outside of race with press fit lube.
4. With one lubed nut, No. 1707-2, threaded onto stud No. 1725-1 about 3/4", followed by small side of cup No. 1725-2 facing race installed through neck.
5. Do the same as above for the bottom side.
6. Tighten nut with 7/8" tools slowly until races are seated in neck. If races start to cock in neck, reposition races and start over.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOL. SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"From The Track... To The Street!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224
VISIT US ON THE WEB AT WWW.JIMSUSA.COM



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