**Wrist Pin Reamers**

**Use on all models**

1. Refer to H-D® Service Manual for specifications and to remove heads, cylinders, and pistons.
2. Place rag over crankcase opening to keep chips and shavings out of crankcase.
3. Secure rod with a JIMS® tool No. 1284 connecting rod clamp.
4. Remove and install worn bushings using JIMS® Piston Pin Bushing Tool No. 95970-32C for single cam Big Twin and Sportster. Use JIMS® No. 1051 for Twin Cam.
5. Using Tap Magic cutting fluid or equivalent, ream bushing with reamer No. 1726-1 for Big Twin, 1726-2 for XL, and 1726-3 for Twin Cam. Slowly turn reamer clockwise with light inward pressure until reamer is through the bushing. Continue turning clockwise while pulling reamer out of bushing. **Never** rotate reamer **counter clockwise**.
6. **NOTE:** Some wrist pin bushings will need a small amount of ball honing to give specified fit. See H-D® Service Manual for specifications.

**CAUTION:** Wear safety glasses. Excessive force may damage parts and tool. See JIMS® catalog for over 200 other top quality professional tools. The last tools you will ever need to buy.