



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL No. 1726-1, No. 1726-2, No.1726-3

WRIST PIN REAMERS USE ON ALL MODELS



1. Refer to H-D® Service Manual for specifications and to remove heads, cylinders, and pistons.
2. Place rag over crankcase opening to keep chips and shavings out of crankcase.
3. Secure rod with a JIMS® tool No. 1284 connecting rod clamp.
4. Remove and install worn bushings using JIMS® Piston Pin Bushing Tool No. 95970-32C for single cam Big Twin and Sportster. Use JIMS® No.1051 for Twin Cam.
5. Using Tap Magic cutting fluid or equivalent, ream bushing with ream No. 1726-1 for Big Twin, 1726-2 for XL, and 1726-3 for Twin Cam. Slowly turn reamer clockwise with light inward pressure until reamer is through the bushing. Continue turning clockwise while pulling reamer out of bushing. **Never** rotate reamer **counter clockwise**.
6. **NOTE:** Some wrist pin bushings will need a small amount of ball honing to give specified fit. See H-D® Service Manual for specifications.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOL. SEE JIMS® CATALOG FOR OVER 200 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

"From The Track... To The Street!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224 • WWW.JIMSUSA.COM



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