

INSTRUCTION SHEET FOR #2189

5 - SPEED TRANSMISSION SHAFT INSTALLERS Use on all 5-speed transmissions



- 1. Refer to H-D® Service Manual for specifications.
- 2. Install shafts, lubed with a press fit lube by inserting shafts in bearings on transmission side of door.
- 3. Install both tools, with lubed threads, onto both ends as shown of both shafts, without locknuts & washers. Lock the transmission in two gears.
- 4. Tighten tools, alternating until shafts bottom on shaft shoulders. Remove both tools, and install JIMS No.35076-79K washers and new No.35078-79K locknuts.
- 5. Tighten to 45-55 ft lbs. H-D® specifications.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

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