



Instruction Sheet For Tool #2286



Oil Pump Drill Jig.

Use on all 1973-80 Big Twin Style Cases.

1. Refer to H.D.® Service Manual for removal of oil pump and gear case cover.
2. Clean gasket surface thoroughly and install drilling plate with fasteners supplied with kit. If you are working on crankcases, 1973-1978, use the (2) No. 1723 screws in the 2 bottom holes. Use 2 nuts and spacers on the 2 top studs. On later crankcases, 1979 and 1980 use (4) No. 1722 screws. Make sure to tighten the jig securely to the crankcases.
3. Drill hole all the way into gear case with No. 1724 drill bit.
4. Be sure to clean out all aluminum chips before reassembling the engine.

PARTS AVAILABLE SEPARATELY

No.	Qty.	Description	Part No.
1	1	DRILLING PLATE, OIL PUMP	2286
2	4	SCREW 1/4-20	1722
3	2	SCREW 1/4-24	1723
4	1	DRILL	1724
5	1	INSTRUCTION SHEET	2286-IS

CAUTION: Wear safety glasses. Excessive force may damage parts and tool. See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

"From The Track... To The Street!"

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