



A Division of Thiessen Products, Inc.

## INSTRUCTION SHEET FOR No. 2312

### PRIMARY LOCKING BAR

2312 - USE ON 2007 TO PRESENT FLH MODELS

Refer to H-D® Service Manual for specifications.

**WARNING: Disconnect negative battery cable.**


1. Refer to service manual for removal of primary cover.
2. If you are removing the motor sprocket nut, install the locking bar by placing it between the clutch sprocket and motor sprocket.
3. With bar in between two teeth on the front motor sprocket, in the 4-O'clock position, and the other end of bar in between two teeth of the clutch sprocket at about the 10-O'clock position.
4. You are ready to remove the motor sprocket nut using hand tools only!

**WARNING: Do not use air or electrical impact tools.**

5. To install front motor sprocket nut to the right torque, install the locking bar opposite of the instructions in No. 2 with one end of bar at clutch sprocket in the 8-O'clock position and the other end at the 2-O'clock position.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS! SEE JIMS® CATALOG FOR HUNDREDS OF TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

555 DAWSON DRIVE, CAMARILLO, CA 93012 PHONE 805-482-6913 • FAX 805-482-9224  
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