



A Division of Thiessen Products, Inc.

## INSTRUCTION SHEET FOR TOOL No. 2324

**SPROCKET SHAFT SEAL INSTALLER**  
**USE ON SPORTSTER LATE 1976-2003**  
**USE ON BUELL 1987-2002**



1. Refer to H-D® Service Manual for specifications.
2. Install the spacer (use JIMS® No. 2256-1 handle with assembly lube) No. HD-40240-89 in the seal I.D. with the open (lipped) side facing outward, center the seal and spacer driver over the seal so that the sleeve (small O.D.) seats between the seal wall and the garter spring. Fit the sleeve of the driver handle, JIMS® No. 2256-1, into the recess at the top of the seal/spacer driver. Using a rubber or plastic mallet, drive the seal and spacer simultaneously into the bore until the spacer makes solid contact with the Timken Bearing® cage. Remove tool.

**CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOLS!**  
 SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS.  
 THE LAST TOOLS YOU WILL EVER NEED TO BUY.

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