



A Division of Thiessen Products, Inc.

## INSTRUCTION SHEET FOR No.2347-75C

### 5-SPEED BILLET TRANSMISSION DOOR

USE ON BIG TWIN FLH & FLHT 1993-1998 • USE ON ALL 4/5 SPEED CASE

*Note: JIMS® recommends removal of transmission components to install billet door, that way the condition of the gears and shafts can be checked. If there is a problem JIMS® makes all the necessary components for the 5 speed transmission.*



1. Refer to H-D® Service Manual for transmission and door removal.
2. Use JIMS® tool No.2283 to remove trap door from case. Also use No.2189 to remove shafts from door bearings.
3. JIMS® recommends installing new door bearings, JIMS® No.8998K and 11029K retainers. Use JIMS® Tool No.1014, for removing and installing bearings.
4. Use JIMS® External Lock Ring Pliers #2362 to remove all mainshaft and countershaft retaining rings. Note each gear and it's location as it is removed. Always replace retaining rings.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOLS! SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

**"FROM THE TRACK... TO THE STREET!"**

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-7422 • WWW.JIMSUSA.COM



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