**INSTRUCTION SHEET FOR NO.2347-75C**

5-Speed Billet Transmission Door

**Use on Big Twin FLH & FLHT 1993-1998 • Use on all 4/5 speed case**

Note: JIMS® recommends removal of transmission components to install billet door, that way the condition of the gears and shafts can be checked. If there is a problem JIMS® makes all the necessary components for the 5 speed transmission.

1. Refer to H-D® Service Manual for transmission and door removal.
2. Use JIMS® tool No.2283 to remove trap door from case. Also use No.2189 to remove shafts from door bearings.
3. JIMS® recommends installing new door bearings, JIMS® No.8998K and 11029K retainers. Use JIMS® Tool No.1014, for removing and installing bearings.
4. Use JIMS® External Lock Ring Pliers #2362 to remove all mainshaft and countershaft retaining rings. Note each gear and it’s location as it is removed. Always replace retaining rings.

**CAUTION:** Wear safety glasses. Excessive force may damage parts and tools! See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

"FROM THE TRACK... TO THE STREET!"

555 Dawson Drive, Camarillo, CA 93012 • Phone 805-482-6913 • Fax 805-482-7422 • www.jimsusa.com

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