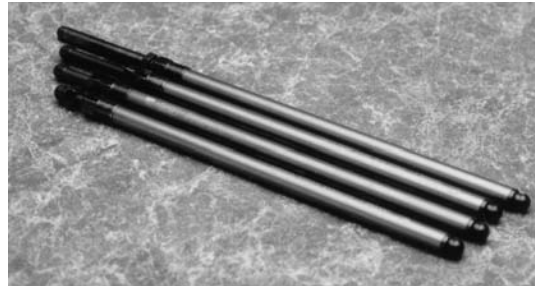




A Division of Thiessen Products, Inc.

# INSTRUCTION SHEET FOR PART NO. 2380

## PRO-LITE WORKSAVERS PUSHRODS USE ON EVO BIG TWINS 1984 TO 1999 PUSHRODS HAVE 24 THREADS PER INCH, WITH 3/8" BALL ENDS.



JIMS® Adjustable Pushrods for Big Twins are strong, light and made from aerospace quality heat treated aluminum with heat treated steel ends. No disassembly of the top end or removal of the cam is required. These are the lightest pushrods on the market today, weighing in at 73 grams per pushrod. **Note:** All of JIMS® pushrods eliminate the need to disassemble the top end or remove the rocker arms to change tappets, tappet blocks, pushrod covers, seals, and cams.

**Note:** These pushrods were designed and engineered for use with JIMS® "Power Glide™" tappets or stock replacement tappets, and aftermarket equivalent.

Read instructions before starting installation of this pushrod set.

1. Refer to H-D service manual to remove pushrod tube covers and existing pushrods.
2. The two longer pushrods in this kit are for the front or rear exhaust. The two shorter pushrods are for front or rear intake valves.
3. If you are using these pushrods with JIMS® tappets No. 2456-1, follow the adjustment instructions using 24 threads per inch adjustment.

**Note:** This adjustment will make the pushrods tight, which will bleed the hydraulic lifter. It can take five to fifteen minutes (or longer) to bleed off. It is very important that the engine is not rotated while pushrods are tight. The pushrod will spin with your fingers after the tappet has bled off.

4. Recheck the lock nut, close covers and install clips.
5. Repeat exact procedure on rear set.
6. Turn motor over several times to pump oil into the Power Glide™ tappets, until the oil light goes out or until oil is returning to the oil tank.

POPULAR PUSHRODS		
JIMS®	32	Slim-Jims
JIMS®	24	Pro-Lite
Andrews	28	
Andrews	32	
Crane	24	Time Savers
Crane	32	
H.D.	32	
S & S	32	
Rivera	40	Taper Lite

PUSHROD ADJUSTMENTS				
Distance per turn	Distance per flat	Threads per inch	Wrench Flats	Total Travel Distance
.0417	.0069	24	15	.1042"
.0357	.0059	28	17	.1011"
.0313	.0052	32	18	.0937"
.025	.0042	40	24	.100"
.0192	.0032	52	30	.0962"

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE THE PARTS ! SEE JIMS® CATALOG FOR OVER 200 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.

***"From the Track... To the Street!"***

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224

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