INSTRUCTION SHEET FOR TOOL NO. 901

H-D CRUISE DRIVE 6-SPEED MAIN DRIVE GEAR REMOVAL TOOL
Use on any H-D 6-speed Cruise Drive transmission 2006 to present

Other recommended JIMS® tools for H-D Cruise Drive 6-speed:
No. 989 Mainshaft pulley locknut socket tool
No. 911 Trap door bearing remover tool
No. 972 Main drive gear seal installer tool
No. 34902-84 Mainshaft race remover

Read complete instructions thoroughly before disassembling or assembling. Refer to pictures, parts lists and reference drawings.

NOTE: IF YOU DO NOT KNOW WHAT YOU’RE DOING, DO NOT DO IT! ALWAYS WEAR SAFETY GLASSES OR OTHER FACE AND EYE PROTECTION SUCH AS A FULL FACE AND EYE PROTECTION. JIM’S IS NOT RESPONSIBLE FOR DAMAGE, INJURY, YOUR WORK, OR THE QUALITY AND SAFETY OF YOUR WORK.

RECOMMENDED TOOLS FOR USE WITH THIS TOOL
2 - 3/4” Box end wrench
1 - 1/4” Allen wrench
1 - Quality retaining ring pliers
1 - H-D Service Manual

Note: Do not use impact wrench on this tool.

REMOVING THE MAIN DRIVE GEAR
1. Refer to H-D Service Manual for tear down of the transmission assembly to the point of removing the main drive gear.

PARTS AVAILABLE SEPARATELY

<table>
<thead>
<tr>
<th>No.</th>
<th>Qty.</th>
<th>Description</th>
<th>Part No.</th>
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<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>INSTALLATION BAR</td>
<td>987-2</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>MAIN DRIVE GEAR WASHER</td>
<td>35316-80-7</td>
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<tr>
<td>3</td>
<td>1</td>
<td>SCREW 1/2&quot; LG</td>
<td>2138</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>NUT</td>
<td>2136</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>WASHER</td>
<td>2038</td>
</tr>
<tr>
<td>6</td>
<td>1</td>
<td>BEARING</td>
<td>2010</td>
</tr>
<tr>
<td>7</td>
<td>1</td>
<td>WASHER</td>
<td>1735</td>
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2. Attach the installation bar tool No. 987-2 to the trap door side of case. Use two allen screws with washers H-D No. 3249 from existing trap door mounting hardware. See Fig 2 for door mounting holes to locate plate correctly on case. Also, the plate has been laser marked with "Top" on the plate and should face you. See Fig 2.

3. Install No. 1735 onto No. 2138 12” long screw then insert through center hole of No. 987-2 installation bar and into case, through the mainshaft gear. See Fig 2.

4. Lube threads on end of screw No. 2138 hanging out of main drive gear. Install No. 35316-80-7 maindrive gear washer, bearing No. 2010, No. 2038 washer and then No. 2136 nut on screw end. See Fig 3.

5. Use two 3/4” box end wrenches to remove gear. Hold No. 2138 screw with one wrench while using the other to tighten nut No. 2136 clockwise and the gear will come loose from the bearing.

Caution: When performing the next step of removing the gear from the bearing you may encounter some resistance beyond what this tool can handle and could damage the case. If you feel a binding stop and apply heat to the bearing race as shown. Do not exceed 210 degrees. This should free up the gear. If that doesn’t work it will be your decision on how to extract the main drive gear and bearing. See Fig 2 & 4.