



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL NO. 995

**ENGINE CASE SPLITTER
USE ON 2007-PRESENT FL & FXST.
USE ON 2006-PRESENT DYNA.**

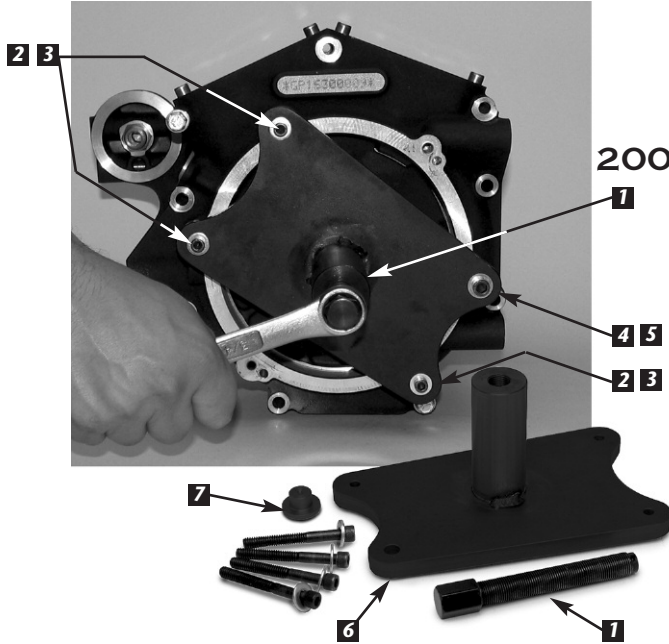
**USE ON JIMS 120", 131" & 135"
RACE ENGINE ON
2006 TO PRESENT DYNA & 2007 FL, & FXST.**

*USE TO PRESS SEALED ENGINE
CASE HALVES APART.*

**NOTE: READ COMPLETE INSTRUCTIONS
BEFORE USING THIS TOOL.**

No longer is it necessary to pry or beat the cases apart. This tool will eliminate the need to take the whole assembly to a press to separate cases.

1. See H-D Service Manual to disassemble engine to the point of splitting the engine case halves.
Note: Use JIMS No. 1022 Engine Stand or JIMS No. 1140 Modular Engine Stand for 2006 to present Dyna models and 2007 to present FL while performing this service.



2. Locate No. 7 sprocket shaft plug on end of sprocket shaft.
3. Mount the tool to the case with the three lubed 1/4" screws No. 2 & washers No. 3 and one lubed 5/16" screw No. 4 & washer No. 5 supplied. Tighten so tool is setting flat on case and torque to 20 ft lbs.
4. Lube the threads and the tip of the No. 1 screw. Tighten center screw No. 1 a 1/2 turn at a time. Using a brass hammer tap the end of the screw with a firm blow or just enough pressure to relieve stress on the center screw and tool (**DO NOT USE AIR OR ELECTRIC IMPACT, THIS MAY BREAK THE CASES OR THE TOOL AND CAUSE BODILY INJURY**), turn center screw in a 1/2 turn and hit with brass hammer until screw turns freely.

PARTS AVAILABLE SEPARATELY

No.	Qty.	Description	Part No.
1	1	SCREW	1024
2	3	SCREW 1/4"	1122
3	3	WASHER 1/4" I.D.	1683
4	1	SCREW 5/16"	2016
5	1	WASHER 5/16" I.D.	2014
6	1	SPLITTER PLATE	995-2

**CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS!
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THE LAST TOOLS YOU WILL EVER NEED TO BUY.**

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