



A Division of Thiessen Products

INSTRUCTION SHEET FOR TOOL No.34731-84



**USE TO INSTALL SHOULDERLESS VALVE GUIDES TO THE PROPER DEPTH
USE ON ALL EVO AND TWIN CAM 1999-2004 MOTORS.**

USE WITH JIMS® TOOL HANDLE No.34740-84

USE WITH JIMS® TOOL HEAD HOLDER No.2240

1. Refer to H-D® Service Manual for guide removal.
2. Use with an arbor press. Use a press fit lube on guide.
3. Press in lubed guides until the tool touches the machined surface surrounding the guide.
4. At this point you have reached the correct guide height. Refer to H-D® Service Manual.

**CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE HEAD OR GUIDE !
SEE JIMS CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS.**

"Doing It Right... The JIMS® Way!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224



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