

INSTRUCTION SHEET FOR TOOL No.34734-80

5-SPEED MAIN DRIVE GEAR BEARING & SEAL INSTALLER USE ON BIG TWIN 1980-90



Refer to H-D® Service Manual for specifications.

Use with arbor press. The smaller of the two steps is used to press in the needle bearing on the trans side of gear, and the seal on the clutch side of gear.

The larger step presses in the needle bearing on the clutch side of gear.

Install bearings with lettered side up, squarely over the bearing bore.

When tool bottoms on gear, the seals and bearings are installed to the right depth. Use a press fit lube on bearing O.D. and bore of main drive gear.

CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS !

555 DAWSON DRIVE, CAMARILLO, CA 93012
PHONE 805-482-6913 • FAX 805-482-9224

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