

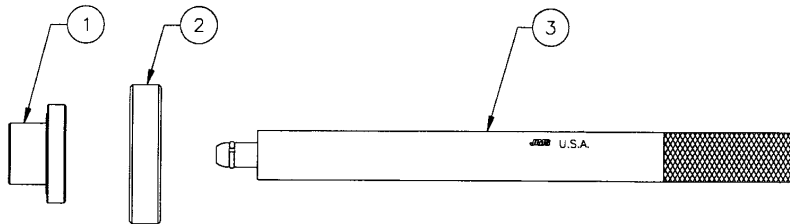


Instruction Sheet For #34810-84



MAINSHAFT BEARING TOOL
 USE TO INSTALL MAIN BEARINGS IN CASE
 USE WITH JIMS® TOOL HANDLE #33416-80
 USE ON SPORTSTER - LATE 1984-1990

1. Remove old bearing per H.D®. Service Manual.
2. Install new bearing using a press fit lube, like JIMS® #2124, on bearing. Place bearing, lettered side up, squarely over the bearing driver tool. (Item 1)
3. With clutch gear and ball bearing removed from the access cover, place pilot bearing tool (item 2) into bearing bore in access cover and slide handle tool (item 3) through pilot bearing tool.
4. Place bearing drive tool with bearing onto the end of the handle tool. Place entire assembly into the transmission case. Slide handle tool in until bearing starts into it's bore.
5. Drive the bearing in until the bearing driver tool seats against the right case half. This will correctly locate the bearing .005 to .015 in. below the case surface.



PARTS AVAILABLE SEPARATELY

No.	Qty.	Description	Part No.
1	1	BEARING DRIVER	33416-80
2	1	PILOT BEARING	34810-84-2
3	1	TOOL HANDLE	33416-84-1

CAUTION: Wear safety glasses. Excessive force may damage parts!
 See JIMS® catalog for over 100 other top quality professional tools.
 The last tools you will ever need to buy.

"FROM THE TRACK... TO THE STREET!"