


**INSTRUCTION SHEET FOR TOOL No.37047-91-5 & No.37047-91-6**


**SPROCKET SHAFT BEARING INSTALLATION TOOL**  
**USE TO INSTALL FLYWHEEL ASSEMBLY INTO CRANKCASE**  
**USE WITH TOOL No.97081-54**

**USE ON SPORTSTER 1977-2003**

**No.37047-91-5 - TIMKEN® BEARINGS, 2.060 LONG.**

**No.37047-91-6 - TIMKEN® BEARINGS, 2.500 LONG.**

1. Remove old bearing per H-D® Service Manual and using JIMS® tool #1044-TS, bearing removing tool.
2. Install new bearing using a press fit lube on bearing and shaft.
3. Refer to H-D® Service Manual for installing bearings, using JIMS® tool #97081-54

**CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS !**  
**SEE JIMS CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS.**

*"From the Track... To the Street!"*

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224


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