**INSTRUCTION SHEET FOR TOOL NO. 39361-69**

**Sprocket Shaft Seal Installer Tool**

**Use to press oil seal over sprocket shaft into case.**

**USE WITH** JIMS® **tool No. 97225-55 to 2006 (except Dyna) and with tool No. 973 on all 2006 Dyna & 2007-PRESENT big twin. Use on Big Twin - 1969-PRESENT**

2. After checking flywheel end play per H-D® Service Manual, use JIMS® tool No. 97225-55-1 inner screw.
3. Thread onto end of sprocket shaft.
4. Oil threads of tool and outside of seal before installing. Place lubed seal spacer No. 24002-70 (1969 - 2006) inside seal with lip of seal facing out (away from flywheel for enclosed (wet) primary. For open belt drive (dry) primary, face seal’s lip toward flywheel).
6. Slip bearing and washers No. 1047-54, with lubricated bearing between the two washers, over shaft. Oil ID of nut No. 1026B, thread onto shaft with small end of nut facing outwards. Tighten with No. 94660-37A socket until tool bottoms on crankcase.

*FROM THE TRACK... TO THE STREET!*

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