



A Division of Thiessen Products, Inc.

INSTRUCTION SHEET FOR TOOL No. 39361-69



SPROCKET SHAFT SEAL INSTALLER TOOL USE TO PRESS OIL SEAL OVER SPROCKET SHAFT INTO CASE.

USE WITH JIMS® TOOL No. 97225-55 TO 2006 (EXCEPT DYNA)
AND WITH TOOL No. 973 ON ALL 2006 DYNA & 2007-PRESENT
BIG TWIN. USE ON BIG TWIN - 1969-PRESENT

1. Refer to H-D® Service Manual for seal removal.
2. After checking flywheel end play per H-D® Service Manual, use JIMS® tool No. 97225-55-1 inner screw.
3. Thread onto end of sprocket shaft.
4. Oil threads of tool and outside of seal before installing. Place lubed seal spacer No. 24002-70 (1969 - 2006) inside seal with lip of seal facing out (away from flywheel for enclosed (wet) primary. For open belt drive (dry) primary, face seal's lip toward flywheel).
5. Slide seal with spacer and tool No. 39361-69 over main body, tool No. 97225-55-1. On 2006 Dyna and all 2007-present Big Twin, Thread No. 973 onto sprocket shaft, then No. 97225-55-1 onto adapter.
6. Slip bearing and washers No. 1047-54, with lubricated bearing between the two washers, over shaft. Oil ID of nut No. 1026B, thread onto shaft with small end of nut facing outwards. Tighten with No. 94660-37A socket until tool bottoms on crankcase.

"FROM THE TRACK... TO THE STREET!"

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224

VISIT US ON THE WEB AT WWW.JIMSUSA.COM



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