**Instruction Sheet For Tool No. 5823**

**JIMS® No. 5823 Flywheel Locking Tool is for use on 2017 - Present Milwaukee 8 Engines.**

*Note:* Always wear safety glasses or other face and eye protection such as a full face shield. JIMS® is not responsible for damage, injury, or your work. JIMS® cannot be held liable for the quality and safety of your work.

**Caution:** Never attempt to start or rotate engine with JIMS® Tool No. 5823 installed. Remove JIMS® Tool No. 5823 after service is completed.

**Instructions:**

1. Clean outside of the crankcase position sensor with spray, and blow dry with air prior to removal.
2. Remove crank position sensor following the procedure from the Harley-Davidson® Service Manual.
3. Rotate flywheel into desired position and insert Tool No. 5823 into the crankcase at the crank position sensor location. Insert stock screw and washer, then tighten.

*Note:* It may be necessary to rotate flywheel to seat Mighty Bite into the notch of flywheel.

4. When service is complete, remove Tool No. 5823 and replace the crank position sensor according to the service manual instructions. Tighten screw to specification from the service manual.