WARNING: Be sure to disconnect the battery ground wire.

1. Refer to H.D.® Service Manual for specifications.
2. Clean all dirt from around tappet guide. Remove push rods, adjusting screw and tappet guide mounting screw (CAUTION: make sure cams are still installed).
3. Lube screw #1 threads and tip of screw. Slide tool into the matching grooves of tappet guide. Center tool over tappet screw hole and tighten Allen screw slowly until guide is clear of case.
4. CAUTION: be sure and mark tappet guide and tappet for location if you will be reusing them. Or replace with JIMS® guide #18607-57A, tappet #18508-52B, screw #18554-57 and nut #18570-38.

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<th>No. Qty.</th>
<th>Description</th>
<th>Part No.</th>
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<tr>
<td>1</td>
<td>SCREW</td>
<td>2130</td>
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CAUTION: Wear safety glasses. Excessive force may damage parts! See JIMS® catalog for over 100 other top quality professional tools. The last tools you will ever need to buy.

"Doing It Right... The JIMS® Way!"
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